

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 10.09.15	Job No.: RD1360SEPT	ADR Yes/No: N	ADR Date:	ECN #: 10- 619
Product No.: D350-636		Created By: CP	Approved By: <i>[Signature]</i>	
Product Name: Skidtube		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>LL 10-9-16</i>
Purchasing Coord.			
Production Engineering Coord.	Y	EC/DD	<i>EC/DD 10.09.16</i>
CNC	Y	JLM	<i>JLM 10.09.16</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	<i>JM 10.09.16</i>
Customer Technical Support	Y	DStw	<i>DStw 10.09.16</i>
Marketing	Y	SW	<i>SW 10.09.16</i>
Customer Order Processing	N		

Reason for Change:
Release document to allow production to begin

Documents Affected:

- D3417 Rev. F	- D4155 Rev. A
- D3873 Rev. B	- D4168 Rev. A
- D3927 Rev. B	- D4170 Rev. A
- D3928 Rev. B	- D4171 Rev. A
- D4154 Rev. A	

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10.09.16 KJ</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	N			
12	Update Approved/Preliminary PDF Files	Y	KJ		<i>10.09.16 KJ</i>
13	Update Document Record (DR)	Y	KJ	in progress Res.H	<i>10.09.16 KJ</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		<i>10.09.16 KJ</i>
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	for -107, -107A, -107B only, see attached	<i>10.09.16 KJ</i>
19	Create / Update PPP's	Y	KJ		<i>10.09.16 KJ</i>
20	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A KJ</i>
21	Update Grey Project / Electronic Binder PDF Files	N			
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>10.09.16 KJ</i>
23					
24					

Description / Action:
- see attached

ECN Verified & Complete: *[Signature]*

Date: 10/9/15

NEW SKIDTUBE / WEARPLATE KIT

- Dwgs being released to allow for parts to be made. IIN/ICA not being released until FAA approved
- Do not ship any new kits until ICA/IIN approved by FAA.
- OK to ship existing skidtube kits.
- D3873-1 Bushing is revised. Ok to use existing bushings for existing kits, but don't mix old and new bushings in one kit. New skidtube kits will need the new bushings.
- D4154-041 Wearplate Assembly, new wearplate that will be used in new skidtube kits
- D4168-041/-042/-043/-044 Skidtube Assy, new skidtubes for new kits
- D4170-1 Spacer, new part for new skidtubes
- D4171-1 Bushing, new part for new skidtubes

CABLE GUARD

- D350-636-107 @ CHG 002, -107A @ CHG 002, -107B @ CHG 002
- D3927-1, D3927-3, D3928-1 (new flat pattern) are revised.
- Any existing kits in stock should be updated with new parts.
- OK to ship new kits, Ok to ship with existing paperwork.